

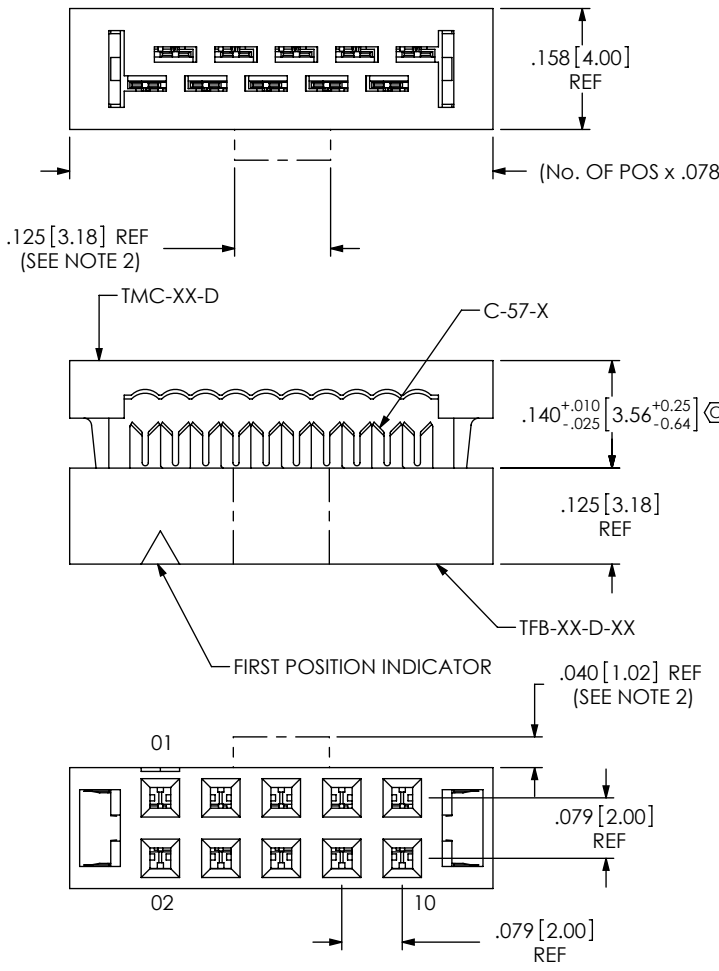
**REVISION Y**

**NOTES:**

1. RETENTION FORCE IN BODY TO BE 1/2 LB MIN.
2. OPTIONAL POLARIZING KEY NOT AVAILABLE ON -02 AND -03 POSITIONS.
3. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL

DO NOT SCALE FROM THIS PRINT

**FIG 2**  
(TCSD-XX-01-X-N SHOWN)



**TCSD-XX-XX-X-X-XXX**

**No OF POSITIONS, PER ROW**  
-02 THRU -25

**LEAD STYLE**  
-01: USE C-57-X

**OPTIONS**

- L: LIGHT PLATING (USE C-57-L)
- F: FLASH SELECTIVE GOLD (USE C-57-F) (LEAVE BLANK FOR STANDARD PLATING AND USE C-57-S)

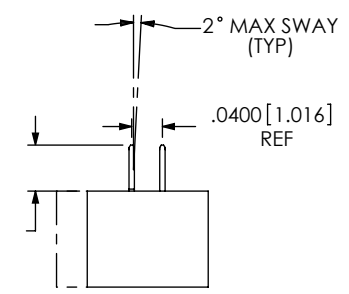
**OPTION**

- P"XX": POLARIZED MATING (USE PK-07-N, SEE FIG 1)
- SR: STRAIN RELIEF (NOT FOR SALE AS A COMPONENT, SOLD AS A CABLE ASSEMBLY ONLY, SEE FIG 3)

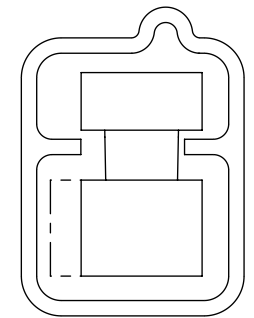
**OPTION**

- N: (SEE NOTE 2) USE TFB-XX-D-P, LEAVE BLANK FOR STANDARD AND USE TFB-XX-D)

**END VIEW SHOWN WITH TMC-XX-D REMOVED**



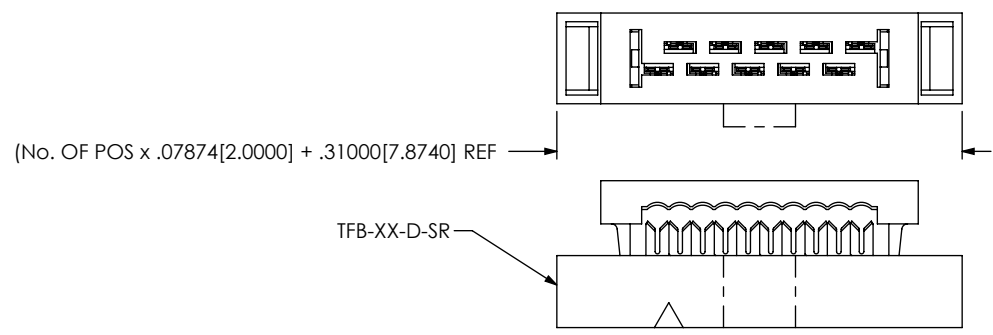
**PACKAGE PARTS IN TUBE AS SHOWN**



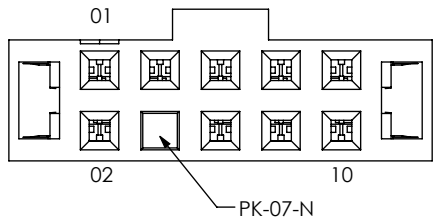
**PACKAGING NOTES:**

1. PARTS TO BE POSITIONED IN TUBE WITH #1 POSITION SAME DIRECTION AS ARROW.
2. USE PT-1-24-04-36 AND (2) TP-09.

**FIG 3**  
(TCSD-XX-XX-X-X-XSR)  
(SAME AS FIG 2, DIFFERENT AS SHOWN)



**FIG1**  
-P"XX": POLARIZED MATING  
XX= POSITION NO  
INSERT POLARIZING KEY PART NO PK-07-N INTO SPECIFIED POSITION -XX



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

**PROPRIETARY NOTE**  
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**MATERIAL:** DO NOT SCALE DRAWING SHEET SCALE: 4:1  
INSULATOR: BLACK PBT  
CONTACT: HEAT TREATED BeCu

**DESCRIPTION:** 2MM FEMALE IDC ASSEMBLY

**DWG. NO.** TCSD-XX-XX-X-X-XXX

**BY:** B RAY 11/19/2007 SHEET 1 OF 1